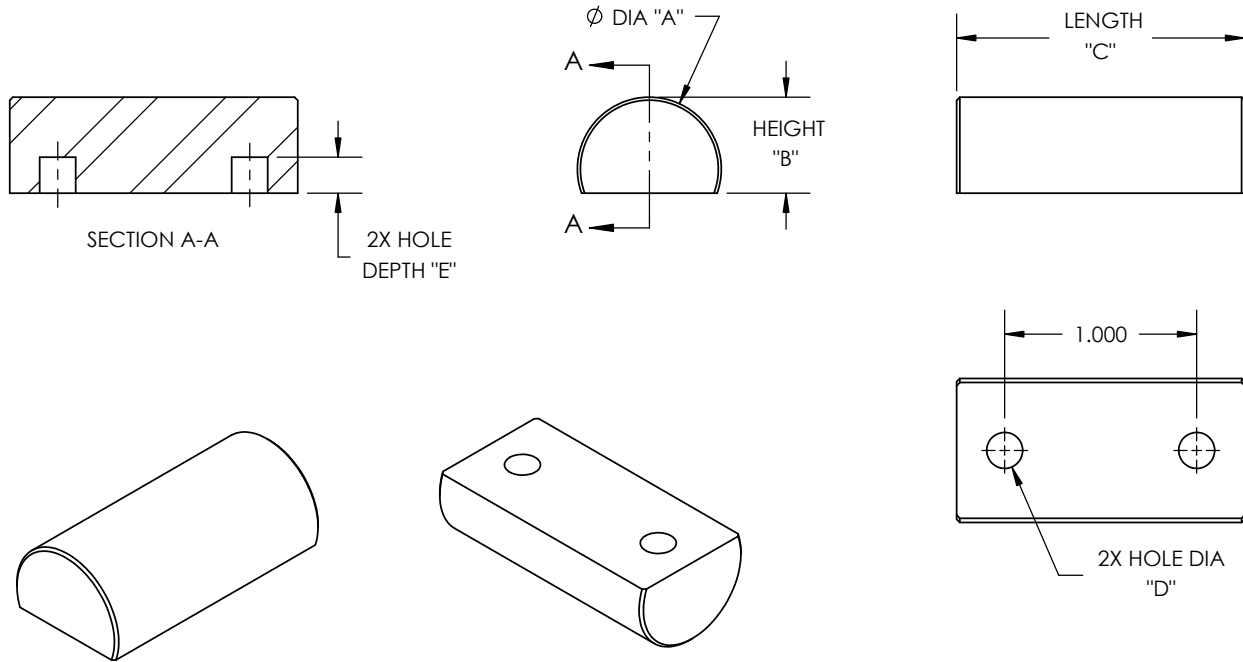



MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN

REV	ECO NO.	ECO TITLE	DATE
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PART NUMBER	DIAMETER "A"	HEIGHT "B"	LENGTH "C"	HOLE DIA "D"	HOLE DEPTH "E"
187-TC-BH	0.1875 ± .0001	0.125 ± .002	1.500	0.03125	0.03125
250-TC-BH	0.250 ± .0001	0.167 ± .002	1.500	0.0625	0.0625
312-TC-BH	0.3125 ± .0001	0.208 ± .002	1.500	0.09375	0.09375
375-TC-BH	0.375 ± .0001	0.250 ± .002	1.500	0.125	0.125
500-TC-BH	0.500 ± .0001	0.334 ± .002	1.500	0.15625	0.15625
750-TC-BH	0.750 ± .0001	0.500 ± .002	1.500	0.1875	0.1875
100-TC-BH	1.000 ± .0001	0.750 ± .002	1.500	0.21875	0.21875

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	<p>ENGINEER GENE GLEASON</p>		<p>DWN BY RJV</p>	<p>DATE DRAWN 12/02/06</p>	<p>SIZE A</p>	<p>SCALE 1:1</p>	<p>PAGE 1 OF 1</p>