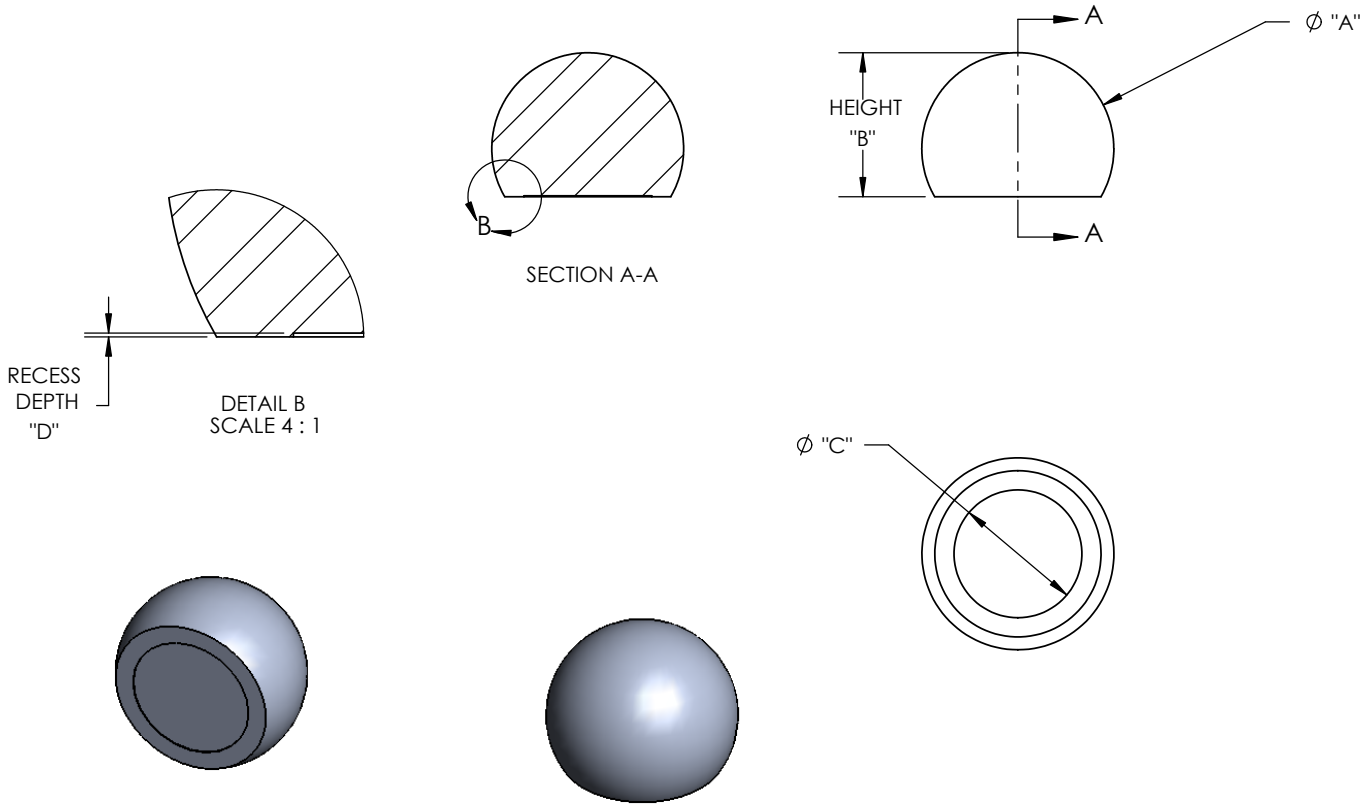



MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN

REV	ECO NO.	ECO TITLE	DATE
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PART NUMBER	DIAMETER "A"	SPHERICITY	SURFACE ROUGHNESS MAX	HEIGHT "B"	RECESS DIA "C"	RECESS DEPTH "D"
187-TBR	0.1875 ± .0001	0.000010	.7 Micro Inch Ra	0.125 ± .002	0.125	0.005
250-TBR	0.250 ± .0001	0.000010	.7 Micro Inch Ra	0.167 ± .002	0.175	0.005
312-TBR	0.3125 ± .0001	0.000010	.7 Micro Inch Ra	0.208 ± .002	0.200	0.005
375-TBR	0.375 ± .0001	0.000010	.7 Micro Inch Ra	0.250 ± .002	0.250	0.005
500-TBR	0.500 ± .0001	0.000010	.7 Micro Inch Ra	0.334 ± .002	0.325	0.005
750-TBR	0.750 ± .0001	0.000010	.7 Micro Inch Ra	0.500 ± .002	0.500	0.005
100-TBR	1.000 ± .0001	0.000010	.7 Micro Inch Ra	0.750 ± .002	0.666	0.005

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	<p>ENGINEER</p> <p>GENE GLEASON</p>		<p>DWN BY</p> <p>RJV</p>	<p>DATE DRAWN</p> <p>12/02/06</p>	<p>SIZE</p> <p>A</p>	<p>SCALE</p> <p>1:1</p>	<p>PAGE</p> <p>1 OF 1</p>